Pure-Epoxy GEN 3

TDS BIS-PE GEN3
SLEEVES 0850.0123.03

EC2-4

ETA - 19/0850

B+BTec DesignFiX®

Pure-Epoxy Injection Adhesive ETA Option 1 Assessed for Cracked & Non-Cracked Concrete

Threaded Inserts IG-M6 to IG-M16

- Steel 5.8 and 8.8 Zinc Plated and Hot Dip Galvanized
- Stainless Steel A4-50 and A4-70
- High Corrosion Resistant Steel 1.4529

Features

- NEW! ETA Assessed for the Installation in Flooded Holes
- NEW! No Cleaning required for Hollow Drilling
- NEW! Extended Seismic C2 Range: M12 - M24
- NEW! Significantly Higher Loads especially @ Higher Temperatures
- NEW! 100 Year Design Life
- NEW! Increased Embedment Depths
- Slow Curing
- Low VOC: A+ Rating
- Fire Rated
- Leed Tested
- Potable Water Approved
- B+BTec DesignFix® support

Use Conditions

- Installation in Cracked & Non-Cracked Concrete C20/25 to C50/60
- For Anchor Rods M8-M30, Rebar Ø8-32 mm and Threaded Sleeves M6-M20
- Seismic Action C1: M8-M30, Ø8-32 mm
- Seismic Action C2: M12 - M24
- For Hammer/Air drilled Holes
- NEW! For Hollow Drilled Holes
- NEW! For Diamond Drilled Holes
- Installation in Dry and Wet Holes
- Installation in Flooded Holes
- Overhead Installation allowed.

Approvals & Test Reports

Temperature Range

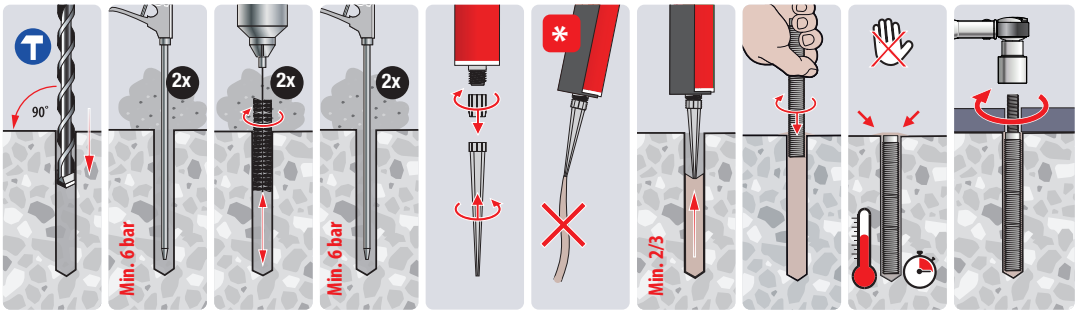
B+BTec BIS-PE GEN3 injection mortar may be applied in the temperature ranges given below. An elevated base material temperature leads to a reduction of the bond resistance.

Max. long term base material temperature: Long term elevated base material temperatures are roughly constant over significant periods of time.
Max. short term base material temperature: Short term elevated base material temperatures are those that occur over brief intervals, e.g. as a result of diurnal cycling.

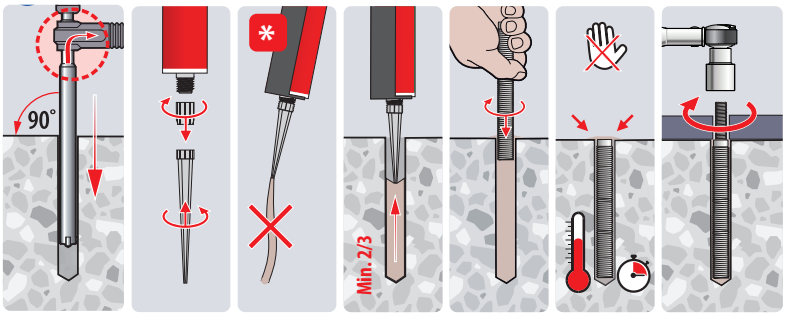
Temperature Range	Temperature Base Material	Max. Long Term Base Material Temperature	Max. Short Term Base Material Temperature
Temp. Range I	-40°C to +40°C	+24°C	+40°C
Temp. Range II	-40°C to +72°C	+50°C	+72°C

Pure-Epoxy GEN 3

Installation Procedures (Hammer Drilling)

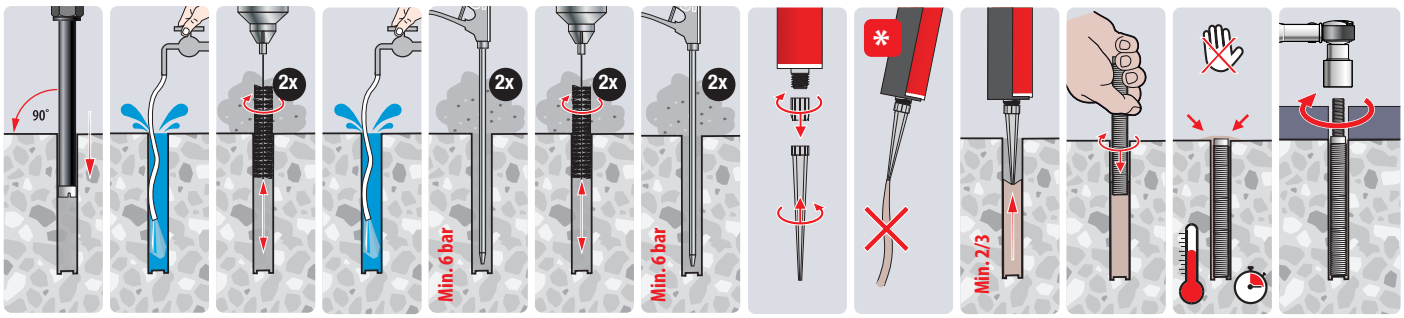


Installation Procedures (Hollow Drilling)



* Sqeeze out seperately a minimum of 3 full strokes (Equal to 10-15 cm) until the mortar shows a consistent colour.

Installation Procedures (Diamond Drilling)



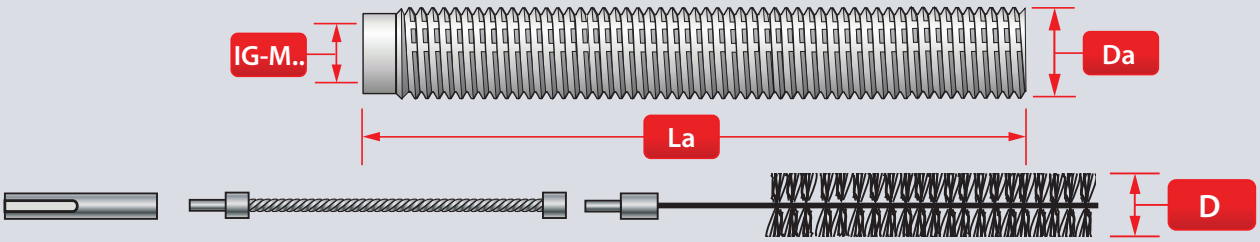
Curing Times[1)]

Temperature[2)] °C	0 to + 4	+5 to +9	+10 to +14	+15 to +19	+20 to + 24	+25 to +34	+35 to +39	+40
Processing/Working Time	90 min	80 min	60 min	40 min	30 min	12 min	8 min	8 min
Curing Time Dry Holes	144 h	48 h	28 h	18 h	12 h	9 h	6 h	4 h
Curing Time Wet Holes	288 h	96 h	56 h	36 h	24 h	18 h	12 h	8 h

1) Cartridge Temperature must be between +5°C and +40°C. 2) Concrete Temperature

ETA - 19/0850

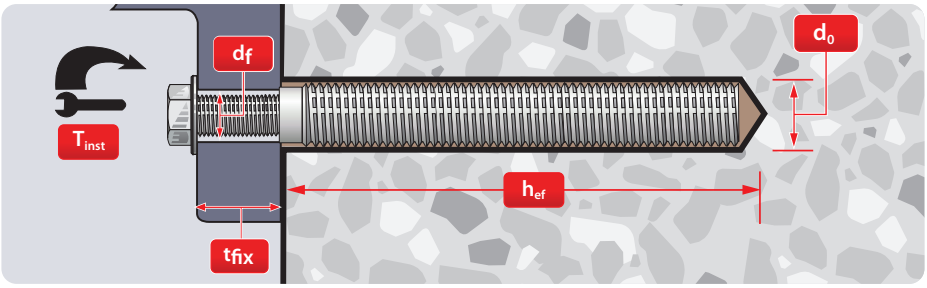
Specification Data for the use in Cracked & Uncracked Concrete according to EN 1992-4:2018 and Technical Report TR 055

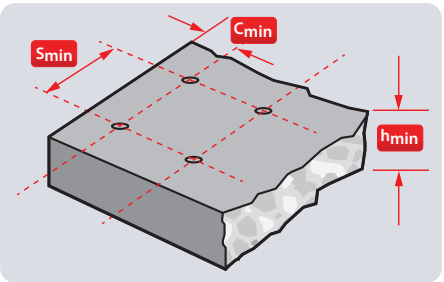


Installation Dimensions

Anchor Size	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Anchorage Depth for Calculation[1]	$h_{ef,calc}$	[mm]	90	100	100	125	170
Outer Diameter of Sleeve[2]	$d=d_{nom}$	[mm]	10	12	16	20	24
Hole Diameter	d_0	[mm]	12	14	18	22	28
Diameter of Clearance Hole in the Fixture	d_f	[mm]	7	9	12	14	18
Thread Engagement Length Min./Max.	h_s	[mm]	8/20	8/20	10/25	12/30	16/32
Max. Torque Moment[3]	$T_{inst} \leq$	[Nm]	10	10	20	40	60
Required Volume per cm Embedment Depth	V_s	[ml/cm]	0,59	0,75	1,09	1,53	2,87

1) Other dimensions than the stated hef,calc upon request.
2) With metric threads according to EN 1993-1-8:2005+AC:2009
3) Max. recommended torque moment to avoid splitting failure during installation with minimum spacing and edge distance





Member Thickness, Edge Distance & Spacing

Anchor Size	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Min. Member Thickness	h_{min}	[mm]	h_{ef} + 30 mm ≥100 mm		h_{ef} + $2d_0$		
Min. Edge Distance	C_{min}	[mm]	40	45	50	60	65
Min. Spacing	S_{min}	[mm]	50	60	75	95	115

Steel Brush Dimensions

Anchor Size	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Brush Diameter	D	[mm]	13,5	15,5	20	24	30
Min. Brush Diameter	D_{min}	[mm]	12,5	14,5	18,5	22,5	28,5
Piston Plug	#	[-]	No plug required		18	22	28

Static and quasi-static resistance for a service life of 50 years (for a single anchor)

All data in this section subject to:

- Correct setting (see setting instructions).
- No edge distance and spacing influence.
- Standard embedment depth ($h_{ef,calc}$), as specified in the 'Installation Dimensions' table.
- Concrete C20/25, f_{ck} = 20 N/mm².
- Temperature range I: (max. long/short term temperature +24°C/+40°C).
- Shear loads are calculated without the influence of a lever arm.
- ψ_{sus} = 1,0 according EN 1992-4:2018; eq. 7.14a.
- Fastening (incl. nut and washer) complies with the appropriate material and property class of the internal threaded rod.
- Recommended loads are with overal partial safety factor for action γ_G = 1,4. The partial safety factors for action depend on the type of loading and shall be taken from national regulations.
- Increasing factors for concrete ψ_c in case of HD/HDB:
  C25/30 = **1,02** C30/37 = **1,04** C35/45 = **1,07** C40/50 = **1,08** C45/55 = **1,09** C50/60 = **1,10**
- Increasing factors for concrete ψ_c in case of DD:
  C25/30 = **1,04** C30/37 = **1,08** C35/45 = **1,12** C40/50 = **1,15** C45/55 = **1,17** C50/60 = **1,19**

HD HAMMER

Design Resistance Dry/Wet Holes (Hammer Drillled)

Steel Decisive

Non-Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	58,8
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	50,9
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Design Resistance Flooded Holes (Hammer Drillled)

Steel Decisive

Non-Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd} [kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd} [kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd} [kN]	7,5	13,9	21,9	31,6	58,8
	Shear	V_{Rd} [kN]	4,5	8,3	12,8	19,2	35,3

Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd} [kN]	6,7	11,3	19,1	26,7	42,4
	Shear	V_{Rd} [kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd} [kN]	7,5	13,9	19,1	26,7	42,4
	Shear	V_{Rd} [kN]	4,5	8,3	12,8	19,2	35,3

Recommended Loads Dry/Wet Holes (Hammer Drilled)

Non-Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec} [kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec} [kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec} [kN]	5,3	9,9	15,7	22,5	42,0
	Shear	V_{rec} [kN]	3,2	6,0	9,2	13,7	25,2

Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec} [kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec} [kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec} [kN]	5,3	9,9	15,7	22,5	36,3
	Shear	V_{rec} [kN]	3,2	6,0	9,2	13,7	25,2

Recommended Loads Flooded Holes (Hammer Drilled)

Non-Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec} [kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec} [kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec} [kN]	5,3	9,9	15,7	22,5	42,0
	Shear	V_{rec} [kN]	3,2	6,0	9,2	13,7	25,2

Cracked Concrete	Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec} [kN]	4,8	8,1	13,7	19,1	30,3
	Shear	V_{rec} [kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec} [kN]	5,3	9,9	13,7	19,1	30,3
	Shear	V_{rec} [kN]	3,2	6,0	9,2	13,7	25,2

HAMMER

Design Resistance Dry/Wet Holes (Hollow Drilling)

Steel Decisive

Non-Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	58,8
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	50,9
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Design Resistance Flooded Holes (Hollow Drilling)

Non-Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	58,8
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,1	26,7	42,4
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	19,1	26,7	42,4
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Recommended Loads Dry/Wet Holes (Hollow Drilling)

Non-Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	15,7	22,5	42,0
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	15,7	22,5	36,3
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

Recommended Loads Flooded Holes (Hollow Drilling)

Non-Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	15,7	22,5	42,0
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

Cracked Concrete		Da		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,7	19,1	30,3
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	13,7	19,1	30,3
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

DD DIAMOND

Design Resistance Dry/Wet Holes (Diamond Drilling)

Steel Decisive

Non-Cracked Concrete	Da			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	58,8
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Design Resistance Flooded Holes (Diamond Drilling)

Non-Cracked Concrete	Da			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{Rd}	[kN]	6,7	11,3	19,3	28,0	50,7
	Shear	V_{Rd}	[kN]	4,0	7,2	12,0	16,8	30,4
A4-70	Tensile	N_{Rd}	[kN]	7,5	13,9	21,9	31,6	51,9
	Shear	V_{Rd}	[kN]	4,5	8,3	12,8	19,2	35,3

Recommended Loads Dry/Wet Holes (Diamond Drilling)

Non-Cracked Concrete	Da			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	15,7	22,5	42,0
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

Recommended Loads Flooded Holes (Hollow Drilling)

Non-Cracked Concrete	Da			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16
Steel 5.8	Tensile	N_{rec}	[kN]	4,8	8,1	13,8	20,0	36,2
	Shear	V_{rec}	[kN]	2,9	5,1	8,6	12,0	21,7
A4-70	Tensile	N_{rec}	[kN]	5,3	9,9	15,7	22,5	37,1
	Shear	V_{rec}	[kN]	3,2	6,0	9,2	13,7	25,2

Free Anchor Design Software for Structural Safety!

B+BTec DesignFiX® Anchor Design made Easy!

Input Freedom & 3D User Interface

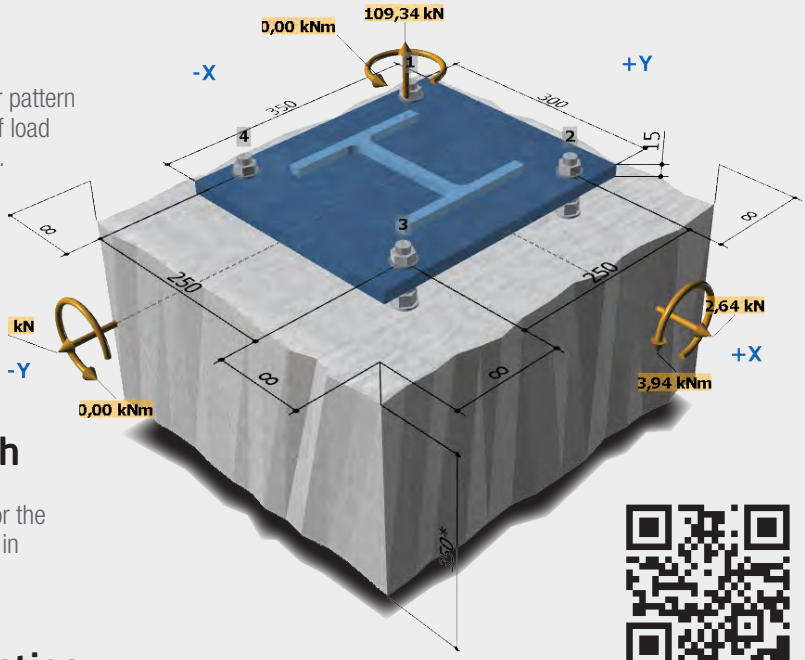
B+BTEC DesignFiX® offers complete freedom to select an anchor pattern and base plate configuration, as well as the position and direction of load combinations. Changes are made directly into the 3D user interface.

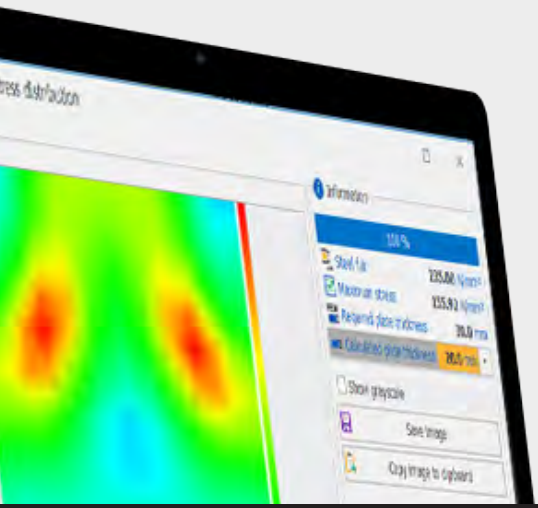
Anchor Type Comparison

B+BTEC DesignFiX® displays the usability of the various anchor types (according to European directive ETAG 001 and EN 1992-4), including the values for static loads and under seismic influence. This allows you to compare the calculation results of the different anchor types in a single easy to read panel.

Calculation Effective Anchorage Depth

When selecting an Injection Mortar **B+BTEC DesignFiX®** allows for the automatic calculation of the most effective anchorage depth, taking in consideration the minimal and maximum values of the ETA.





Calculation Base Plate Thickness

The integrated FEM-Calculation Method (Finite Element Method) in **B+BTEC DesignFiX®** allows you to calculate the base plate thickness based upon the stresses in the base plate in combination with the base plate configuration.

B+BTec DesignFiX®

Look for this logo on bbtectools.com for Anchor Compatibility

Get your Free Download Link on bbtectools.com

B+BTec

Munterij 8 ● 4762 AH Zevenbergen ● The Netherlands
T: +31 - 168 331 260 ● E: info@bbtectools.com
● bbtectools.com ● bbteshop.com